

# JETSETTER

## You'll Never Want to Check Out of These 12 Magical Hotels in Tuscany

From a working vineyard in Montalcino wine country to a thermal spa overlooking the valley, the best hotels under the Tuscan sun are as magical as they sound.



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### Hotel Il Castelfalfi

This sprawling, **2,700-acre estate** once owned by the Medici family is like its own village, complete with a clutch of stone farmhouses for rent and a five-star resort with rooms overlooking the valley, a 27-hole golf course (Tuscany's largest), a restaurant so good it could convince you to never want to leave the grounds, and an 11,000-square-foot spa with its own bio sauna, hammam, and salt and ice cave.

**Check Prices for Hotel Il Castelfalfi in Montaione, Italy**